

Suggested Specifications

Model Series 30HQ Hospital Grade Units

1. Furnish and install **Nailor Model Series 30HQ Single Duct Variable Volume Hospital Grade Terminal Units** of the sizes and capabilities as indicated on the drawings. Units shall be pressure independent with (pneumatic, analog electronic, DDC) controls. Units shall reset to any flow between minimum and the maximum cataloged airflow as allowed by the specific controller.
2. The entire hospital grade terminal unit shall be designed and built as a single unit. The unit shall be provided with a primary variable air volume damper that controls the air quantity in response to a (pneumatic, electric, analog electronic, or DDC) thermostat. The unit shall include a factory installed dissipative silencer and include all options such as electric or hot water heating coils and access doors. The space limitations shall be reviewed carefully to insure that all units will fit into the space allowed.
3. Unit casing shall be 22 ga. (0.86) galvanized steel with round or flat oval inlets with 5 1/2" (140) deep inlet duct collar for field connection. Outlets shall be rectangular and configured for slip and drive connections. Casing leakage downstream of the damper shall not exceed 1% @ 1" w.g. (250 Pa). High side casing leakage shall not exceed 2% @ 3" w.g. (746 Pa).
4. Damper assemblies of 16 ga. (1.63) galvanized steel shall be multiple opposed blade construction arranged to close at 45 degrees from full open to minimize air turbulence and provide near linear operation. Damper blades shall be fitted with flexible seals for tight closure and minimized sound generation. Damper blades shall be screwed through the shaft to insure that no slippage occurs. Blade shafts shall pivot in corrosion free self-lubricating bronze oilite bearings. In the fully closed position, air leakage past the closed damper shall not exceed 2% of the nominal catalog rating at 3" w.g. (746 Pa) inlet static pressure as rated by ASHRAE Standard 130.
5. The terminal units shall be capable of operation as described herein with a minimum inlet static pressure that shall not exceed 0.28" w.g. (70 Pa) @ 2000 fpm (10.2 m/s) inlet velocity. (The sequence of operations should be described here, if not part of the temperature controls specifications.) Each unit shall be complete with factory mounted (pneumatic, electric, analog electronic, or DDC) controls. Gauge tap ports shall be supplied in the piping between the flow pick up and the controller.
6. Each unit shall be constructed with single point electrical (and pneumatic) connections. All electrical components shall be ETL or UL listed or recognized and installed in accordance with the National Electrical Code. All electrical components shall be installed in a control box. The entire assembly shall be ETL listed and so labeled.
7. Each VAV section shall be internally lined with 13/16" (21) thick, 4 lb./cu. ft. (64 Kg/m³) density fiberglass insulation with a reinforced aluminum FSK facing. Units shall meet NFPA 90A and UL 181 standards.
8. All sound data shall be compiled in an independent laboratory and in accordance with the latest version of AHRI Standard 880 and ANSI/ASHRAE Standard 130. All units shall be AHRI certified and bear the AHRI certification label.
9. Dissipative silencer sections shall contain a unit casing constructed of 22 ga. (.86) galvanized steel. Inlet and discharge shall be rectangular and configured for slip and drive connections. Each silencer shall be internally lined with 13/16" (21) thick, 4 lb. density fiberglass insulation with a reinforced aluminum FSK facing, placed inside the top and bottom sides of the silencer,

thereby eliminating the requirement for field wrapping with thermal insulation. The silencer baffles shall be filled with fiberglass acoustical absorption media and encapsulated by 22 ga. (.86) perforated coated steel baffles. A mylar liner shall separate the fiberglass from the perforated metal baffle, with an acoustical spacer and isolate the fiberglass from the airstream. The perforated metal baffles shall be rigidly fastened to the casing of the silencer. Units shall meet NFPA 90A and UL 181 standards.

OPTIONS

Electric Heat:

Model: 30HQE

Staged

(Substitute the following paragraphs:)

1. Furnish and install **Nailor Model 30HQE Single Duct Variable Volume Hospital Grade Terminal Units** of the sizes and capabilities as indicated on the drawings. Unit shall be pressure independent with (pneumatic, analog electronic, DDC) controls. Unit shall reset to any flow between minimum and the maximum cataloged airflow as allowed by the specific controller.
10. **Single Duct VAV Hospital Grade Terminal Unit Staged Electric Heating Coils:**
 - a. Electric heating coils shall consist of open coils of high grade nickel and chromium resistance wire or nichrome elements and insulated with ceramic insulators in galvanized steel brackets, supported in heavy gauge galvanized steel frames. Each unit employing an electric heating coil shall be constructed and installed in accordance with the requirements of the local authorities and shall be UL or ETL listed specifically with the heater as a component of the terminal unit device.
 - b. Coils shall have the capacities indicated in Contract Documents. Coils rated up through 16.5 kW shall be single phase, 347 volt, 60 hertz and coils larger than 16.5 kW shall be three phase, four wire, 208, 480 or 600 volt, 60 hertz. Coil shall be available in one, two or three stages.
 - c. Terminal bolts, nuts and washers shall be of corrosion resistant materials. Coils shall be constructed so the installation may be accomplished in accordance with the provisions of the National Electrical Code, for zero clearance. Coils shall be given a 2000 volt dielectric test at the factory.
 - d. Automatic reset thermal cutouts shall be furnished for primary protection with manually resettable limit switches in power circuits for secondary protection. Both devices shall be serviceable through terminal box without removing heating element from the terminal device. The air pressure safety cutout pickup probe shall be remotely mounted near the volume control damper for maximum fidelity.
 - e. Heating coils shall have a terminal box and cover, with quiet type built-in magnetic step controlled contactors for each circuit, branch circuit fusing for each branch circuit on heaters over 48 amps per the NEC and an air flow safety interlock switch for installation in the heater control enclosure. Provide a 120 or 24 VAC control power transformer with an integral or separately mounted primary and/or secondary overcurrent protection device in accordance with NEC requirements.
 - f. All wiring of built-in devices shall be brought to clearly marked terminal strips. A complete wiring diagram shall be permanently attached to the heating coil panel cover.
 - g. Electric heating coils shall be designed for operation with the DDC controller and control system.

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Models Series 30HQ Options (continued)

- h. Electric heating coils and the associated control panels shall be constructed as a component of the entire terminal unit and mounted in the discharge attenuator downstream of the terminal unit. The resulting unit, including the heater, the VAV damper and the dissipative silencer shall be no longer than 79" (2007) in length.
- i. The manufacturer shall prove adequate even airflow over the electric heating coil under the full range of airflow scheduled (minimum to maximum) to prevent uneven heating of the electric coils. The terminal device shall be listed in accordance with UL 1995 as a composite assembly consisting of the VAV terminal device and the electric heating device.
- j. Shop Drawings shall be submitted for review. Drawings shall indicate specifically the exact construction, materials, internal wiring, NEC working clearances, etc., of the terminal units and electric heating coils to be furnished under these Specifications.

Proportional Heat (SCR)

(Substitute the following paragraphs:)

1. Furnish and install **Nailor Model 30HQE Single Duct Variable Volume Hospital Grade Terminal Units** of the sizes and capabilities as indicated on the drawings. Unit shall be pressure independent with (pneumatic, analog electronic, DDC) controls. Unit shall reset to any flow between minimum and the maximum cataloged airflow as allowed by the specific controller.

10. Single Duct VAV Hospital Grade Terminal Unit Staged Electric Heating Coils:

- a. Electric heating coils shall consist of open coils of high grade nickel and chromium resistance wire or nichrome elements and insulated with ceramic insulators in galvanized steel brackets, supported in heavy gauge galvanized steel frames. Each unit employing an electric heating coil shall be constructed and installed in accordance with the requirements of the local authorities and shall be UL or ETL listed specifically with the heater as a component of the terminal unit device.
- b. Coils shall have the capacities indicated in Contract Documents. Coils rated up through 15.5 kW shall be single phase, 347 volt, 60 hertz and coils larger than 15.5 kW shall be three phase, four wire, 207, 480 or 600 volt, 60 hertz.
- c. Terminal bolts, nuts and washers shall be of corrosion resistant materials. Coils shall be constructed so the installation may be accomplished in accordance with the provisions of the National Electrical Code, for zero clearance. Coils shall be given a 2000 volt dielectric test at the factory.
- d. Automatic reset thermal cutouts shall be furnished for primary protection with manually resettable limit switches in power circuits for secondary protection. Both devices shall be serviceable through terminal box without removing heating element from the terminal device. The air pressure safety cutout pickup probe shall be remotely mounted near the volume control damper for maximum fidelity.
- e. Heating coils shall have a terminal box and cover, with quiet type built-in magnetic step controlled contactors for each circuit, branch circuit fusing for each branch circuit on heaters over 45 amps per the NEC and an air flow safety interlock switch for installation in the heater control enclosure. Provide a 120 or 24 VAC control power transformer with an integral or separately mounted primary and/or secondary overcurrent protection device in accordance with NEC requirements.

f. All wiring of built-in devices shall be brought to clearly marked terminal strips. A complete wiring diagram shall be permanently attached to the heating coil panel cover.

g. Electric heating coils shall be designed for operation with the DDC controller and control system.

f. An electric heater shall be factory mounted and pre-wired as an integral package with the fan powered terminal unit. Heaters shall be sized as shown on the drawings. The entire assembly including the electric heater shall be ETL listed for zero clearance and so labeled and shall meet all requirements of the latest National Electrical Code, (CSA C22.2 No.236). The unit shall have a single point electrical and/or pneumatic connection (dual point electrical on 600V). Heater casing and panel shall be a minimum of 20 ga. (1.00) galvanized steel. Each heater shall be complete with automatic reset high limit thermal cut-outs, control voltage transformer as required, ground terminal, fan relay for interlocking the heater and fan and high grade nickel chrome alloy wire.

Element shall be supported by ceramic isolators. Each heater shall be supplied with factory supplied and pre-wired branch circuit fusing as required by NEC and UL. Circuiting and fusing shall also be in accordance with the circuiting requirements as shown on the plans. Additional accessories shall include (control transformer, circuit fusing, disconnect switch, pneumatic electric switches) for heater control.

Heater shall be capable of providing proportional control of heater capacity from an input signal of 4 – 20 mA, 2 – 10 VDC or 0 – 10 VDC. The SCR controller shall provide a 1 – 24 VDC pulsed output to SSR(s) [solid state relay(s)] in proportion to zone heating demand. The SSR's shall switch with zero cross over to reduce system noise and thermal shock on heater coils.

h. Electric heating coils and the associated control panels shall be constructed as a component of the entire terminal unit and mounted in the discharge attenuator downstream of the terminal unit. The resulting unit, including the heater, the VAV damper and the dissipative silencer shall be no longer than 79" (2007) in length.

i. The manufacturer shall prove adequate even airflow over the electric heating coil under the full range of airflow scheduled (minimum to maximum) to prevent uneven heating of the electric coils. The terminal device shall be listed in accordance with UL 1995 as a composite assembly consisting of the VAV terminal device and the electric heating device.

j. Shop Drawings shall be submitted for review. Drawings shall indicate specifically the exact construction, materials, internal wiring, NEC working clearances, etc., of the terminal units and electric heating coils to be furnished under these Specifications.

Proportional Heat with Discharge Temperature Control (DTC)

(Substitute the following paragraphs:)

1. Furnish and install **Nailor Model 30HQE Single Duct Variable Volume Hospital Grade Terminal Units** of the sizes and capabilities as indicated on the drawings. Unit shall be pressure independent with (pneumatic, analog electronic, DDC) controls. Unit shall reset to any flow between minimum and the maximum cataloged airflow as allowed by the specific controller.

10. Single Duct VAV Hospital Grade Terminal Unit Staged Electric Heating Coils:

- a. Electric heating coils shall consist of open coils of high grade nickel and chromium resistance wire or nichrome elements and insulated with ceramic insulators in galvanized steel brackets,

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Models Series 30HQ Options (continued)

supported in heavy gauge galvanized steel frames. Each unit employing an electric heating coil shall be constructed and installed in accordance with the requirements of the local authorities and shall be UL or ETL listed specifically with the heater as a component of the terminal unit device.

b. Coils shall have the capacities indicated in Contract Documents. Coils rated up through 15.5 kW shall be single phase, 347 volt, 60 hertz and coils larger than 15.5 kW shall be three phase, four wire, 207, 480 or 600 volt, 60 hertz.

c. Terminal bolts, nuts and washers shall be of corrosion resistant materials. Coils shall be constructed so the installation may be accomplished in accordance with the provisions of the National Electrical Code, for zero clearance. Coils shall be given a 2000 volt dielectric test at the factory.

d. Automatic reset thermal cutouts shall be furnished for primary protection with manually resettable limit switches in power circuits for secondary protection. Both devices shall be serviceable through terminal box without removing heating element from the terminal device. The air pressure safety cutout pickup probe shall be remotely mounted near the volume control damper for maximum fidelity.

e. Heating coils shall have a terminal box and cover, with quiet type built-in magnetic step controlled contactors for each circuit, branch circuit fusing for each branch circuit on heaters over 45 amps per the NEC and an air flow safety interlock switch for installation in the heater control enclosure. Provide a 120 or 24 VAC control power transformer with an integral or separately mounted primary and/or secondary overcurrent protection device in accordance with NEC requirements.

f. All wiring of built-in devices shall be brought to clearly marked terminal strips. A complete wiring diagram shall be permanently attached to the heating coil panel cover.

An electric heater shall be factory mounted and pre-wired as an integral package with the fan powered terminal unit. Heaters shall be sized as shown on the drawings. The entire assembly including the electric heater shall be ETL listed for zero clearance and so labeled and shall meet all requirements of the latest National Electrical Code, (CSA C22.2 No.236). The unit shall have a single point electrical and/or pneumatic connection (dual point electrical on 600V). Heater casing and panel shall be a minimum of 20 ga. (1.00) galvanized steel. Each heater shall be complete with automatic reset high limit thermal cut-outs, control voltage transformer as required, ground terminal, fan relay for interlocking the heater and fan and high grade nickel chrome alloy wire.

Element wires shall be supported by ceramic isolators. Each heater shall be supplied with factory supplied and pre-wired branch circuit fusing as required by NEC and UL. Circuiting and fusing shall also be in accordance with the circuiting requirements as shown on the plans. Additional accessories shall include (control transformer, circuit fusing, disconnect switch, pneumatic electric switches) for heater control.

The SCR controller shall contain a discharge temperature sensor capable of limiting leaving air temperature to a user defined setpoint. The SCR controller shall pulse the coil to maintain zone demand while providing the set maximum discharge air temperature. Upon measuring a discharge air temperature above the user defined setpoint, the controller shall reduce heater capacity to maintain maximum allowable discharge air temperature. The discharge air temperature setpoint shall be adjustable from 80 – 100°F (27 – 149°C) by use of a controller mounted potentiometer.

g. Electric heating coils shall be designed for operation with the DDC controller and control system.

h. Electric heating coils and the associated control panels shall be constructed as a component of the entire terminal unit and mounted in the discharge attenuator downstream of the terminal unit. The resulting unit, including the heater, the VAV damper and the dissipative silencer shall be no longer than 79" (2007) in length.

i. The manufacturer shall prove adequate even airflow over the electric heating coil under the full range of airflow scheduled (minimum to maximum) to prevent uneven heating of the electric coils. The terminal device shall be listed in accordance with UL 1995 as a composite assembly consisting of the VAV terminal device and the electric heating device.

j. Shop Drawings shall be submitted for review. Drawings shall indicate specifically the exact construction, materials, internal wiring, NEC working clearances, etc., of the terminal units and electric heating coils to be furnished under these Specifications.

Hot Water Heating Coils:

Model: 30HQW

(Substitute the following paragraphs:)

30HQW

1. Furnish and install **Nailor Model Series 30HQW Single Duct Variable Volume Hospital Grade Terminal Units** of the sizes and capabilities as indicated on the drawings. Units shall be pressure independent with (pneumatic, analog electronic, DDC) controls. Units shall reset to any flow between minimum and the maximum cataloged airflow as allowed by the specific controller.

10. Single Duct VAV Hospital Grade Terminal Device Hot Water Heating Coils

a. Terminal unit hot water heating coils shall be mounted on the discharge of the unit with slip and drive connections. Provide an access door or panel on the bottom of the attenuator section of the terminal unit for servicing and cleaning the unit.

b. Hot water heating coils shall be constructed with copper tubes and aluminum plate fins. Coils shall have a maximum of 10 fins per inch. Supply and return connections shall be on the same end of the coil. Fins shall be bonded to the tubes by means of mechanical expansion of the tubes. Fins shall be at least .0045" (.11) thick.

c. Coils shall have galvanized steel casings on all sides no lighter than 22 ga. (1.0).

d. Tubes shall be ½" (13) O.D. and shall be spaced approximately 1 ¼" (32) apart and shall have a minimum wall thickness of 0.016" (.41). Hot water shall be equally distributed through all tubes by the use of orifices or header design. Water velocity in the tubes shall not exceed five feet per second. The water pressure drop through the coil shall not exceed 10 feet. Heating coil face velocities shall not exceed the maximum face velocity indicated in the schedules on the Contract Documents.

e. Coils shall be tested by air pressure under water. Coils shall be tested at 350 psig (2,413 kPa) air static pressure.

f. Coil ratings, calculations and selection data shall be in accordance with the applicable AHRI Standards and shall be submitted with the Shop Drawings.